

FORMOSA PLASTICS CORPORATION, TEXAS

ISO-9002 CERTIFIED ISO-14001 CERTIFIED

P. O. BOX 700° 201 FORMOSA DRIVE POINT COMFORT, TX 77978 PHONE: 361-987-7000

FAX: 361-987-2363

November 2, 2006

Certified Mail # 7005 3110 0000 4885 9388

Ms. Misty Ward U.S. EPA Region 6, Response and Prevention Branch (6SF-RC) 1445 Ross Avenue Dallas, Texas 75202

Re:

Request for Additional Information Regarding September 1, 2006

Emission Event Involving Ethylene Dichloride

Formosa Plastics Texas, 201 Formosa Drive, Point Comfort, Texas, 77978 TCEQ Regulated Entity No. 100218973, TCEQ Air Account No. CB-0028-Q

Dear Ms. Ward:

On October 23, 2006, Ms. Pam Phillips, on behalf of Samuel Coleman, mailed a Request for additional information regarding a the Emission Event occurring on September 1, 2006, at Formosa Plastics Corporation, Texas (FPC-TX) involving ethylene dichloride. FPC-TX is providing the additional information requested as Attachment 1, attached to this letter.

Should you have any questions, please contact Jennifer Hendricks at (361) 987-7268.

Sincerely,

R. P. Smith

Vice President/General Manager Formosa Plastics Corporation, Texas

Attachments

9128554



FPC-TX Response to Information Request Regarding Release Involving Ethylene Dichloride On September 1, 2006 FPC-TX Response to Information Request Regarding Release involving Ethylene Dichloride On September 1, 2006 ATTN: Ms. Misty Ward

Attachment 1

What is the legal name and address of Respondent?
 Formosa Plastics Corporation, Texas (FPC-TX)
 Randy Smith, Vice President/General Manager
 201 Formosa Dr.
 Point Comfort, Texas 77978

2. What is the business of Respondent? Please include your facility's primary Standard Industrial Classification (SIC) Code.
Plastics Materials, Synthetic Resins, and Nonvulcanizable Elastomers; SIC 2821

- 3. Describe the release or threatened release that occurred to the environment, including but not limited to:
 - (a) Date on which such release occurred (include time of release);

On the afternoon of Friday, September 01, 2006 at approximately 45 hours. The VCM plant experienced a release of EDC, VCM, and benzene when RV-303A-1 on the VC302A column, lifted to the atmosphere.

(b) Name and title of the first person who initially discovered the release, date and time of the discovery; and state the name and title of each employee and manager notified of the release and the date and time of such notification;

Department Manager: Donald Janis
Supervisor: Steven Mang
Operator: Mike Craft
Operator: Hector Garza

Incident discovered at approximately 1745 on September 1, 2006, by Mike Craft and Donald Janis. The two men were in the parking lot preparing to leave at the close of the work day when the RV lift was heard. They immediately returned to the control room and notified the board operator Hector Garza and the shift supervisor Steven Mang.

6PM

3hove 1/1

FPC-TX Response to Information Request Regarding Release involving Ethylene Dichloride

On September 1, 2006 ATTN: Ms. Misty Ward

(c) How the release occurred:

The release occurred due to a relief valve discharge. A formal incident investigation revealed two scenarios for the RV discharge; however, neither reason was able to be confirmed.

In the first scenario, the relief valve discharges early. rupture disk and RV are both set at 30 psi. The RV was tested and certified to relieve at 30.9 psi. The two overhead pressure indications (DCS indications) were later confirmed accurate by calibration and mechanical gauges. The report further indicates that a double mechanical failure of both the rupture disk and the relief valve is unlikely.

In the second, more likely scenario, the RD and RV relieve because of a true column overhead high pressure that was concealed from the DCS pressure indications due to the location of the devices being downstream of an overhead condenser. This conclusion is supported by other process parameters (top tray temperature); however, when the pressure drop across the heat exchanger was performed, no appreciable pressure differential was measured. Although the scenario was not confirmed, a corrective action to relocate the column overhead pressure indication has been initiated.

(d) What hazardous substances were released;

EDC, VCM, and benzene were released to the air.

(e) State amount/quantity of each hazardous/extremely hazardous substance release: 1Q100

EDC:

539.45 lbs.

VCM:

1.94 lbs.

Benzene:

18.92 lbs.

(f) Where the release occurred;

The release occurred from the RV (relief valve) located at the top of VC-302A located in the Vinyl Chloride Unit at Formosa Plastics Corporation, TX.

(g) Description of any and all activities undertaken in response to the release or threatened release:

Immediate corrective actions to minimize emissions include lowering the steam pressure and isolating the feed to the column.



FPC-TX Response to Information Request Regarding Release involving Ethylene Dichloride On September 1, 2006

ATTN: Ms. Misty Ward

(h) Each medium affected by the release (air, water, land, facility only).

Air was affected by the release. There is no evidence of off-site impact.

(i) List of agencies notified of the release (date, time, name of agency, name and title of person making the report), and copies of initial reports and follow-up reports to all State, local, and Federal agencies:

Point Comfort Police Department 21:46 hours – 9/1/06 – Fax (Attachment 2)

Local Emergency Planning Committee 21:46 hours – 9/1/06 – Fax (Attachment 2)

Texas Commission on Environmental Quality
21:46 hours -9/1/06 – Fax (Attachment 2)
15:02 hours – 9/2/06-STEERS (AEME #80751) (Attachment 3)
13:16 – 9/7/06 – Follow up Fax (Attachment 4)
September 15, 2006 – Letter (Attachment 5)

National Response Center
9:45pm 21:45 hours – 9/1/06 – Report # 810066 – Thompson (phone)

(j) Duration of the release;

The release event lasted 15 minutes.

(k) Amount of any substance that carried off the facility, or out of the vessel, and method of that determination;

No substance was carried off the facility.

(I) Any Federal or State permits under which the release may have been covered. Cite the permits and permitted levels of emissions and provide copies of these permits; and

Hazardous chemical RV discharges directly to atmosphere are <u>not</u> authorized under the current air permit (Permit No. 19166 and PSD-TX-760M7).

(m) Any continuous release reports for CERCLA §103(f) under which the release may have been covered and provide copies of these reports.

3456789

FPC-TX Response to Information Request Regarding Release involving Ethylene Dichloride On September 1, 2006 ATTN: Ms. Misty Ward

There were no continuous release reports submitted to any agency for this incident.

4.

(a) If you have any reason to believe that there may be persons able to provide a more detailed or complete response to any Question contained herein or who may be able to provide additional responsive documents, identify such persons and the additional information or documents that they may have.

FPC-TX is currently not aware of any additional information available regarding this incident.

I certify under penalty of law that I have personally examined and am familiar with the information submitted in pages one through two, and that based on my inquiry of those individuals responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete.

R. P. Smith Vice President/General Manager Formosa Plastics Corporation, Texas

Initial Fax Notification of Release to:
Point Comfort Police Department
LEPC
TCEQ

P. O. Box 700 201 Formasa Drive Point Comfort, Texas 77978

ERROR INFORMATION

Formosa Plastics Corporation - Texas

Upset/Maintenance/Spill Report Form (ENV-2)
Enter N/A if not applicable.

Event Number: 060903

All sections must be fully addressed. Enter N/A if not applicable.

This form is to be comple	ted for	all spills and re	leases					
Account No. CB-0038-Q Regulated Entity No. RN100218973 Permit N Permit N 20 20 20 20 20 20 20 20 20 20 20 20 20	TX -	Emission Po	int Location	Forgs		x 255 [11 00]	Emission Point Nan Trugitives MPlant	007-1
Notification Date and Time:	106	18:0				Check One:	K Initial [] Follow-up
Event Type? Check One			•		1	Media Affected	1	:
Upset Maint	спапсе	[] Start-up	Shut-down	[]Spi	11	[&] Air	[] Ground	Water
9/1/06	ind Date	1/06	Start Time	15	End Time	_	Duration (Actua	• ,
Wind Speed 7mph		Wind	Direction SOA7	4			Release Traveling	4 Å************************************
Tank/Line Capacity (if app	olicable)	NA	Opacity Auth	horized (%) Opacity Observed (%)			VX	
Release	Quant	ities (Attach ca	lculations and a	ny neces	sary süpi	porting docum	entation)	
Constituent		Quantity Released (lbs.)		Reportable Quantity (lbs/ 24-hr)		Authorized (MAERT) Emissions (lbs/hr) (tpy)		
VCM		Ca:	73	7			3,68	16.09
EDC		18	70.1		100)	2.42	10.58
Benzene		CO	7.6		10			
						•		
Quantity Released in Water:	<u> </u>	4		,			1	<u> </u>
Description & best known ca complete and concise explan	use of th ation):	e emission event	(Provide a VC	-30.	24 X	W re	leased	
oc 7	tpr.	essare	lower ;	than	10	rmal 3	ctting.	
Basis used to determine quar	etitics & s	additional information	ation to evaluate the	Cu.	la fis	12 5		

DATE:

9/1/2006

Power failure

TIME: from 17:45 to 18:00

15 Minutes

EQUIPMENT: VC-302A RV

RV's ORIFICE SIZE:

26 SQ-INCHES

Start pressure at 15 psig and seat at 11.7 psig; average at 13.35 psig

Fluid compositions

MWt	Volume%	Avg. MWt	Release	
28	95.000	26.6	10647.84	Lbs of N2
99	4.719	4.67181	1870.10	Lbs of EDC
99	0.044	0.04356	17.44	Lbs of 1,1-EDC
62.5	0.0269	0.0168125	6.73	Lbs of VCM
78	0.2101	0.163878	65.60	Lbs of benzene
•		,		
	28 99 99 62.5	28 95.000 99 4.719 99 0.044 62.5 0.0269	28 95.000 26.6 99 4.719 4.67181 99 0.044 0.04356 62.5 0.0269 0.0168125	28 95.000 26.6 10647.84 99 4.719 4.67181 1870.10 99 0.044 0.04356 17.44 62.5 0.0269 0.0168125 6.73

Avg. MWt

31.50

TOTAL RELEASE:

12607:70 LBS OF Total release to air

RELIEF VALVE FLOW CALCULATION VAPOR							
ORIFICE SIZE(Sq.Inch): D=0.110; E=0.196; F=0.307; G=0.503							
J=1.287; K=1	1.838; L=2.853;	M=3.6; N=4.	34; P= 6.38; Q=11.05				
1	6.0 ; T=26.0 ; V	-					
		-					
ORIFICE A:	26.00	Sq.Inch	SET P :	13.35	PSIG		
TEMP :	245	°F	·	28.05	PSIA		
	705	°R	Cp/Cv :	1.35			
K :	0.953		C :	343.29			
M. Wt:	31.50		Z :	1			
	ı						
Wt :	50430.81	LBS/H					
. b	840.51	LBS/MIN			•		
	14.01	Lbs/Sec					

¥10066

Karl Hs. eh

STEERS (AEME # 80751) reports



TCEQ Incident 80751 Submitted



14:58

Regulated Entity: RN100218973 Today's date is: 09/14/2006

Please print this page.

This page confirms your submittal to the TCEQ. Your confirmation number is 38125-C9E2D5FA8ACE9DF6257D6D39611D8B4C You will also receive a confirmation e-mail.

The final report shown below has been submitted. No further changes to this information can be made through STEERS. If you need to change any of the information in this report, please contact your regional office.

Incident Tracking Number:	80751		Incident Status:	OPEN		
Submittal Type:	FINAL REPORT					
Name of Owner or Operator:	FORMOSA PLASTICS CORPORATION TEXAS	S	Regulated Entity Number:	RN100218973		
Physical Location:	INTXN OF FM 1593 & F ON N SIDE HWY 35	HWY 3	35 EXTENDING 1.8 MI N ON E	SIDE OF FM 1593 & 1.7 MI E		
Event/Activity Type:	EMISSIONS EVENT		J			
Date and Time Event Discove or Scheduled Activity Start:			09/01/2006 @ 17:45			
Event Duration:			0 hours, 15 minutes			
List of Process Unit or Area C	Common Names					
VCM Plant 300 Area			Ĺ	· .		
List of Facility Common Nam	es		·			
Facility Common Name			Facility Identification Number (FIN)			
Pressure Relief Valve RV-303A	1		none assigned			
List of Emission Point Comm	on Names					
Emission Point Common Nan	ie	Emis	ission Point Number (EPN)			
Pressure Relief Valve RV-303A	\ldot	none	one assigned			
Cause of Emission Event or E	xcess Opacity Event, or F	Reason	for Scheduled Activity:			
Area of our Vinyl Unit. The evenths of Ethylene Dichloride (ED initially reported as an Unknow emissions. The emissions result pressure than the pressure releativative to isolate. Prior to complete to an unknown malfunction	ent lasted for approximately C), 18.92 lbs. of Benzene, in Quantity emission. Engined when Pressure Relief V se setting on the valve. The eting of an investigation cure. Pressure Relief Valve RV	y 15 m and 1. neering alve R e press rrently /-303 A	Plastics Corporation, Texas discovinutes and resulted in Reportable 94 lbs. of Vinyl Chloride Monor g calculations were utilized to estive V-303A1 on Distillation Columnure relief valve had reseated befounderway, the best known cause A1 does not have an assigned Facin remissions. RV-303A1 is located	Quantity emissions of 539.45 her (VCM). The event was smate the amount of the VC-302A opened at a lower re field personnel reached the of the relief valve opening was ility Identification Number		
Actions Taken, or Being Take	en, to Minimize Emissions	And/	or Correct the Situation:			
Immediate corrective actions ta	ken to minimize emissions	includ	led lowering steam pressure to the	e distillation column (VC-302A)		

and blocking in the column.		,				
Basis Used to Determine Qua	ntities and Any Add	itional Information Neces	sary to Evaluate the Event:			
Engineering estimates and calcu	ulations.					
Person Making Notification:	Ricky Pfuhl	Date/Time:	09/02/2006 03:02:32 PM			
Notifier Phone:	361-9877465					
Incident Contact:	Andrew Hennessey					
Contact E-mail:	AndrewH@ftpc.fpc	AndrewH@ftpc.fpcusa.com				
Contact Phone:	361-987 ext: 8070	361-987 ext: 8070				
Notification Jurisdictions:	REGION 14 - CORPUS CHRISTI					
Affirmative Defense	The owner or operator of the regulated entity asserts this reported event or activity, as applicable, meets the applicable affirmative defense criteria. YES					
Publication Status:	VERIFIED					

Back to Incident List

Search Results - Air Emission Event Report for Tracking Number 80751

Regulated entity name	FORMOSA POINT COMFORT PLANT	Physical location	INTXN OF FM 1593 & HWY 35 EXTENDING 1.8 MI N ON E SIDE OF FM 1593 & 1.7 MI E ON N SIDE HWY 35			
Regulated entity RN number	RN100218973	City, County	POINT COMFORT, CALHOUN			
Type(s) of air emissions event:	EMISSIONS EVENT	Event began:	09/01/2006 5:45PM			
This is based on the:	FINAL REPORT	Event ended:	09/01/2006 6:00PM			
Cause	On September 1, 2006, at approximately 17:45 hours, Formosa Plastics Corporation, Texas discovered an Emissions Event in 300 Area of our Vinyl Unit. The event lasted for approximately 15 minutes and resulted in Reportable Quantity emissions of 539.45 lbs. of Ethylene Dichloride (EDC), 18.92 lbs. of Benzene, and 1.94 lbs. of Vinyl Chloride Monomer (VCM). The event was initially reported as an Unknown Quantity emission. Engineering calculations were utilized to estimate the amount of the emissions. The emissions resulted when Pressure Relief Valve RV-303A1 on Distillation Column VC-302A opened at a lower pressure than the pressure release setting on the valve. The pressure relief valve had reseated before field personnel reached the valve to isolate. Prior to completing of an investigation currently underway, the best known cause of the relief valve opening was due to an unknown malfunction. Pressure Relief Valve RV-303A1 does not have an assigned Facility Identification Number (FIN) or Emission Point Number (EPN) and is not authorized for emissions. RV-303A1 is located approximately 300 feet south of the VCM control room.					
	Immediate corrective actions taken to minimize emissions included lowering steam pressure to the distillation column (VC-302A) and blocking in the column.					
Emissions estimation method	Engineering estimates and calculations.					

Source 1: Pressure Relief Valve RV-303A1, EPN number none assigned

Contaminant	Authorization	Limit	Amount Released
Benzene	no specific emissions authorized	0.0	18.92 lbs (est.)
Ethylene dichloride	no specific emissions authorized	0.0	539.45 lbs (est.)
VCM	no specific emissions authorized	0.0	1.94 lbs (est.)

Source 2: Pressure Relief Valve RV-303A1, FIN number none assigned

Source 3: VCM Plant 300 Area, FIN number

No other sources

Return to search form

Air subjects

Region contact information

Air emissions events/maintenance activity forms

30 TAC air quality rules Ext.

Index | Agency | Search | Home

Comments | Webmaster | Disclaimer

Follow up Fax Notification To TCEQ

POAT

TRANSMISSION OK

TX/RX NO

0772

CONNECTION TEL

19737167283

SUBADDRESS CONNECTION ID

ST. TIME

09/07 13:16

USAGE T

00'22

PGS. SENT

1

RESULT

OK

P O Box 700 201 Pormosa Drive Point Comfort, Texas 77978

Formosa Plastics Corporation - Texas

Upset/Maintenance/Spill Report Form (ENV-2)

All sections must be fully addressed. Enter N/A if not applicable.

Event Number: 060903

Inistorm is to b	e combiered to	n an shins ann L	CICASCS					
Account No. CB-0038-Q	Permit No.	-1/Ch	Process Unit / Area Name		Facility Name & FIN Emission Point Name & EPN Facility Name & FIN Emission Point Name & EPN Facility Name & FIN Emission Point Name & EPN			
Regulated	100-11		oint Location				•	
Entity No. RN100218973	226m6	Fugi	tive en	55.00	75 11	the VC.	MPlani	+
Notification Date a	nd Time:	•	30				Initial = [
Event Type? Check	, x ,	7				Media Affected	. — —	
[X] Upset [] Maintenance	: [] Start-up	[] Shut-down	[]Spi	lI I	Air_	[] Ground	[] Water
Start Date	End Da	ite ,	Start Time		End Time		Duration (Actua	il or Expected)
41/06	19/	11/06	17:4	15	186	90	15m	10
Wind Speed	rph		Direction .Soa7	4	(Direction R	clease Traveling	-
Tank/Line Capac	Tank/Line Capacity (if applicable): Opacity Authorized (%) Opacity Observed (%)						X/X	
			lculations and a	ny neces	sary supp	orting docum	entation)	
Constitu	ent	Quantity Rele	Quantity Released (lbs.)		Reportable Quantity (lbs/ 24-hr)		Authorized (MA (lbs/hr)	ERT) Emissions (tpy)
VCM		Con	73>1.94	/			3.68	16.09
EDC		18	70. /> 539	, 45	100		2.42	10.58
Benze	ne	Ge	18.9		10			
		<u> </u>						ļ
	<u> </u>							
		1						<u></u>
Quantity Released		NA.						
Description & bes complete and cons	t known cause of ise explanation):	the emission event	(Provide a VC	-30,	24 5	W re	Lased	
	atpi	ressale	lower >	Lhan	noi	mal s	Hing.	
	-							
Į.						*		

DATE:

9/1/2006

Power failure

TIME: from 17:45 to 18:00

15 Minutes

EQUIPMENT: VC-302A RV

RV's ORIFICE SIZE:

26 SQ-INCHES

Start pressure at 15 psig and seat at 11.7 psig; average at 13.35 psig

After inspected RD, RD open as tri-angle. Bottom 7.5" and 4" height

The open area was 7.5" x 4' /2 =

15 sq-inch

Hydraulic area =

7.5 sq-inch

Fluid compositions

	MWt	Volume%	Avg. MWt	Release	4
N2	28	95,000	26.6	3071.49	Lbs of N2
EDC	99	4.719	4.67181	539.45	Lbs of EDC
1,1-EDE dichlor VCM	0 etta 22	0.044	0.04356	5.03	Lbs of 1,1-EDE dichloroethane
VCM	62.5	0.0269	0.0168125	1.94	Lbs of VCM
Benzene	78	0.2101	0.163878	18.92	Lbs of benzene
					,
		Avg. MWt	31.50		

TOTAL RELEASE:

3636.84 LBS OF Total release to air

Use RD opening calculation, RD opening area < 26 Sq-inch

RELIEF VALVE FLOW CALCULATION --- VAPOR ORIFICE SIZE(Sq.Inch): D=0.110; E=0.196; F=0.307; G=0.503 J=1.287; K=1.838; L=2.853; M=3.6; N=4.34; P= 6.38; Q=11.05

OBJETCE A.	7.50	Sa.Inch		SET P :	13.35	PSIG
ORIFICE A:	7.50			SEIP:		
TEMP :	245	°F			28.05	PSIA
<u> </u>	705	۰ĸ	•	Cp/Cv:	1.35	
K :	0.953			C :	343.29	
M. Wt :	31.50			Z :	1	
Wt :	14547.35	LBS/H				

242.46 LBS/MIN 4.04 Lbs/Sec

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Ca/cu/
african

Letter to TCEQ dated 9/15/2006



FORMOSA PLASTICS CORPORATION, TEXAS

ISO-9002 CERTIFIED ISO-14001 CERTIFIED

P. O. BOX 700 201 FORMOSA DRIVE POINT COMFORT, TX 77978 PHONE: 361-987-7000 FAX: 361-987-2363



September 15, 2006

Certified Mail # 7005 3110 0000 4885 5502

Mr. David Turner
Program Manager, Air Section
Texas Commission on Environmental Quality
Natural Resource Center
6300 Ocean Drive, Suite 1200
Corpus Christi, Texas 78412

Re: Formosa Plastics Corporation, Texas

TCEQ Air Quality Account No. CB-0038-Q

EDC Cracking, VCM and PVC Processing Facility Permit Number 7699/PSD-TX-226M6 (FOP O1954)

Regulated Entity Number RN100218973

STEERS (AEME #80751) (FPC-TX event #060903)

Dear Mr. Turner:

On September 1, 2006, at approximately 17:45 hours, Formosa Plastics Corporation, Texas discovered an Emissions Event in 300 Area of our Vinyl Unit. The event lasted for approximately 15 minutes and resulted in Reportable Quantity emissions of 539.45 lbs. of Ethylene Dichloride (EDC), 18.92 lbs. of Benzene, and 1.94 lbs. of Vinyl Chloride Monomer (VCM). The event was initially reported as an Unknown Quantity emission. Engineering calculations were utilized to estimate the amount of the emissions. The quantity and speciation of the released material is attached.

The emissions resulted when Pressure Relief Valve RV-303A1 on Distillation Column VC-302A opened at a lower pressure than the pressure release setting on the valve. The pressure relief valve had reseated before field personnel reached the valve to isolate. Prior to completing of an investigation currently underway, the best known cause of the relief valve opening was due to an unknown malfunction. Pressure Relief Valve RV-303A1 does not have an assigned Facility Identification Number (FIN) or Emission Point Number (EPN) and is not authorized for emissions. RV-303A1 is located approximately 300 feet south of the VCM control room.

Immediate corrective actions taken to minimize emissions included lowering steam pressure to the distillation column (VC-302A) and blocking in the column.

There were no known injuries or exposures as a result of this release.

The Vinyl Chloride Monomer Unit produces VCM and Ethylene Dichloride (EDC) for the production of Polyvinyl Chloride (PVC) resins.

The following agencies were notified of the release:

Point Comfort Police Department 21:46 hours – 9/1/06 – Fax

Local Emergency Planning Committee 21:46 hours – 9/1/06 – Fax

Texas Commission on Environmental Quality 21:46 hours – 9/1/06 – Fax 15:02 hours – 9/2/06 – STEERS (AEME #80751)

National Response Center 21:45 hours – 9/1/06 – Report Number – 810066– Thompson

Should you have any questions, please contact Andrew Hennessey at (361) 987-8070.

Sincerely,

R. P. Smith

Vice President/General Manager Formosa Plastics Corporation, Texas

Attachments

Mr. David Turner September 15, 2006 Page 3

Cc: Ms. Susan Clewis

Certified Mail # 7005 3110 0000 4885 5519

Region 14 Director

Texas Commission on Environmental Quality

Natural Resource Center 6300 Ocean Drive, Suite 1200 Corpus Christi, Texas 78412

The Honorable Michael J. Pfeifer Certified Mail # 7005 3110 0000 4885 5533 Calhoun County Emergency Protection Committee 211 South Ann, Room 304 Port Lavaca, Texas 77979

Mr. Richard Harris Certified Mail # 7005 3110 0000 4885 5526 Texas Department of Health – Bureau of EPI 1100 W. 49th Street Austin, Texas 78756

DATE:

9/1/2006

Power failure

TIME: from 17:45 to 18:00

15 Minutes

EQUIPMENT: VC-302A RV

RV's ORIFICE SIZE:

26 SQ-INCHES

T Start pressure at 15 psig and seat at 11.7 psig; average at 13.35 psig

After inspected RD, RD open as tri-angle. Bottom 7.5" and 4" heigth

The open area was $7.5" \times 4' / 2 =$

15 sq-inch

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7.5 sq-inch

Fluid compositions

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EDC 1,1- EDC dichloroet VCM	99	0.044	0.04356	5.03	Lbs of 1,1-EDE dichloroethane
VCM	62.5	0.0269	0.0168125	1.94	Lbs of VCM
Benzene	78	0.2101	0.163878	18.92	Lbs of benzene
		Avg. MWt	31.50		

TOTAL RELEASE:

3636.84 LBS OF Total release to air

Use RD opening calculation, RD opening area < 26 Sq-inch

	RELIEF VALVE FLOW CALCULATION VAPOR
	ORIFICE SIZE(Sq.Inch): D=0.110; E=0.196; F=0.307; G=0.503
١.	J=1.287; K=1.838; L=2.853; M=3.6; N=4.34; P= 6.38; Q=11.05
L	R=16.0; S=16.0; T=26.0; V=42.19; W=60.75

ORIFICE A:	7.50	Sq.Inch	 SET P :	13.35	PSIG
TEMP :	245	°F		28.05	PSIA
	705	°R	 Cp/Cv:	1.35	7
K :	0.953		C :	343.29	
M. Wt :	31.50		Z :	1	
Wt :	14547.35	LBS/H			
	242.46	LBS/MIN			
	4.04	Lbs/Sec			

Karl Ms. eh

Hazardous Subsances		e Health Services	(FS) Project			
***Please verify, edit or correct the follow						
Company: Formosa Plastics Corporation-	SIC SIC	Reported to X_NRC X_TCEQ #724639 SIC Code/Type of business : _2821 / Plastics Materials,				
Synthetic Resins, and Nonvulcanizable Elas			— ·	•		
Address/ Exact Location of event: 20	1 Formosa Drive	Point Comfort, T	exas 77978			
Area Type:						
Within 1/4 mile of this event any? residentia	al areas schoo	ols hospitals	nursing homes	day cares		
businesses recreational areas ? None			Long.			
Event start date: 9 / 1 /2006 Ev		•	•	0066}		
Event end date: 9 / 1 /2006	•		•			
Weather conditions at time of event No ex		•		/eather disasters		
Extreme heat (> 90°F) /cold (< 1°F) Light		nown Other				
Factors related to the cause of the event.		oth a Primary cause	withPand a Second	ary cause with S		
Primary Choices: Secondary Choice						
P Equipment failure Improper mixing		Power failure/Electrical		ing/loading/packing		
Human errorEquipment failur Other Human error		rire Explosion		Unauthorized/improper dumping Illicit drug production relate		
Intentional/Planned Performing mai		Forklift puncture		Vehicle or vessel collision		
Bad weather condition/System/process		Loadshift	Overspray/m			
natural disasters System startup/s		ehicle or vessel derailme				
Transportation events: N/A What type o		N/A	1 _			
Transport phase?Stationary loading/unload	ing From mov	ing vehicle/vessel	Release occurred enr			
THE TAX A SECOND		.0	later discovered at a f	fixed facility		
What area within the fixed facility was in			Instina/Coolina for bui	ldina		
Transport within fixed facilityDump/Wing	ressure Relief Valv		leating/Cooling for bui Laboratory	unig		
	process equipment		Outdoor, farming or ind	ustrial area		
Material handling area (includes	flare, compressor,		Outdoor, non-farming o			
Storage above groundTransform	ner/Capacitor	I:	ndoor, non-industrial, r	esidence area		
Storage below groundIncinerate		 -	ndoor, non-industrial, n	on-living area		
Was this eventinside or X_outside	of a building or e	nclosed structure or _	_both?			
Number of people working @ time of eve	nt TOTAL 142	26 Day = 1/	Night = 425			
Chemical information: [Please list ALL ch				0)1		
			partaere guarrity (11	Ĭ .		
Chemical	Amount/Units	Chemical	·	Amount/Units		
1. Vinyl Chloride Monomer(VCM)	1.94 Lbs.	3. Benzene		18.92 Lbs.		
2. Ethylene Dichloride	539.45 Lbs.	(please see calculati	ons)			
Type of release: Spill Air/Vapor X Fir	e Explosion	Threatened release	Radiatio <u>n</u>			
Was any environmental sampling done in rela						
For either on-site or off-site, were there any (Select all that appl	y.): *(If selected, we si	hall be contacting you	for more		
information.) symptoms injuries deaths decor	staminations of neo	ple (i.e., safety showers)	halter in place			
evacuations of your building or surrounding are		pie (i.e., salety sllowers	sheller-in-place			
If access was restricted to an area of the facili		restricted? (Select all t	hat apply.)			
No restriction X room wing/section of				er adjacent areas		
Who responded to this incident? (Select all the		t I f.		. EMT		
X No response Certified HazMat Hospital staff Health dept./agency				t. <u>EM I</u> Lesponse team		
Other		me, (on relie)		coponia temin		
Were any responders injured?	N/A	<u> </u>				
TDH Tracking#		SDR tracking#_TX2				
Upon completion, please fax this for	n back to <u>Richard</u>	<u>Harris</u> at (512) 458-777	76. Rev 8/30/04			